IN THE CLAIMS

1. (Currently Amended) An <u>image display device, comprising:</u>
an envelope having a first substrate, a second substrate opposed to
the first substrate and a frame interposed between the first substrate and the second
substrate, wherein the envelope is assembled using the first substrate, the second substrate
and the frame, an inside of the envelope being maintained in reduced pressure
atmosphere[[,]]; and

a plurality of electron-emitting devices and an illuminant disposed within the envelope, the illuminant emitting light in response to irradiation of the electrons emitted from the electron-emitting devices,

wherein the first substrate and the frame <u>comprise glass and</u> are bonded to each other using a low melting point metal, and

wherein the first substrate has a first region and a second region which are brought into contact with the low melting point metal, and in the first region, a material capable of higher maintaining greater airtightness with the low melting point metal than the second region is in contact with the low melting point metal, while in the second region, a material having a stronger binding power on the low melting point metal than the first region is in contact with the low melting point metal.

2. (Currently Amended) An <u>image display device, comprising:</u>

an envelope having a first substrate, a second substrate opposed to the first substrate and a frame interposed between the first substrate and the second substrate, wherein the envelope is assembled using the first substrate, the second substrate and the frame, an inside of the envelope being maintained in reducted reduced pressure atmosphere[[,]]; and

a plurality of electron-emitting devices and an illuminant disposed within the envelope, the illuminant emitting light in response to irradiation of electrons emitted from the electron-emitting devices,

wherein the first substrate and the frame <u>comprise glass and</u> are bonded to each other using a low melting point, and

wherein the frame has a first region and a second region which are brought into contact with the low melting point metal, and in the first region, a material capable of higher maintaining greater airtightness with the low melting point metal than the second region is in contact with the low melting point metal, while in the second region, a material having a stronger binding power on the low melting point metal than the first region is in contact with the low melting point metal.

3. - 4. (Canceled)

(Original) An image display device, comprising:
 the envelope according to claim 1; and

a display element placed in the envelope.

- 6. (Original) An image display device, comprising:
 the envelope according to claim 2; and
 a display element placed in the envelope.
- 7. (Original) A television display device, comprising:

 an image display device having the envelope according to claim 1

 and a display element placed in the envelope,

 wherein the image display device receives a television signal.
- 8. (Original) A television display device, comprising:

 an image display device having the envelope according to claim 2

 and a display element placed in the envelope,

 wherein the image display device receives a television signal.
- 9. (New) The image display device according to claim 1, wherein a vacuum level in the envelope is kept at $1x10^{-3}$ to $1x10^{-5}$ Pa.
- 10. (New) The image display device according to claim 2, wherein a vacuum level in the envelope is kept at 1×10^{-3} to 1×10^{-5} Pa.